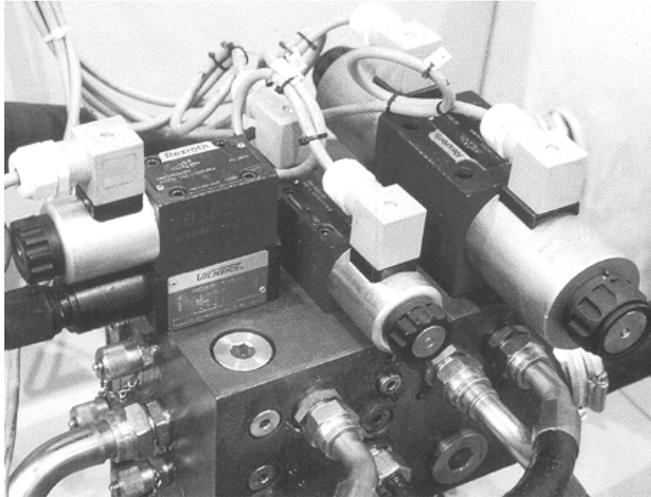


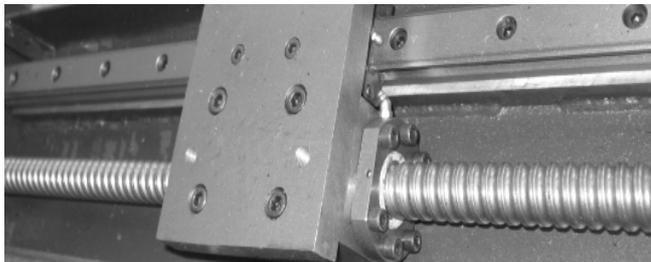
QC11K CNC Hydraulic Guillotine Shearing Machine

- adopt the main structure of the QC11Y Hydraulic Guillotine Shearing Machine,
- three-points rollers guide
- BOSCH-REXROTH hydraulic system
- shearing angle, blade clearance, back gauge and stroke CNC control (optional)
- back gauge driven by servo motor, ball screw and linear guide
- DELME DAC-310 or DAC-360 control system



Bosch-Rexroth hydraulic system

BOSCH-REXROTH hydraulic system



Ball screw and linear guide

back gauge driven by servo motor, ball screw and linear guide



DAC-310 Controller, DELEM(optional)

DAC-360 Controller, DELEM(optional)

The DAC-310 shear controller provides a complete and compact shear control application. Including back gauge control, gap control and stroke length limitation this state of the art electronics based unit makes a versatile solution.

The back gauge can be moved manually by selecting pushbuttons in 2 different speeds.

With its bright LCD display, the control offers a clear, fast and simple programming facility.

The DAC-310 offers you the following features:

- Back gauge control
- Bright LCD display, 128x64 pixels
- Gap or Angle control
- Stroke length limitation
- Actual and programmed position visualization
- Dialogue language is selectable
- Stock counter
- Programmable up to 100 steps
- Programming functions:
 - User-friendly one-touch programming
 - Axis position
 - Positioning correction
 - Chaining
 - Retract
 - Function outputs
 - Step repetition
 - Gap value
 - Stroke limitation
 - Product counter
 - Inch/mm selection

The DAC-360 provides a complete solution for shearing machines. In addition to the X axis position it offers automatic control of cutting angle, stroke length and gap.

The numerical programming is user-friendly and guides the operator through the programming possibilities.

The DAC-360 offers you the following additional features:

- Panel based housing
- Bright LCD screen
- Back gauge control
- Retract function
- Cutting angle control
- Cutting gap control
- Stroke length limitation
- Force control
- Manual movement of axes
- Force control
- Dialogue language is selectable
- Programming functions
 - Numerical program setup
 - Back gauge position
 - Retract function
 - Angle programming
 - Gap programming
 - Stroke length
 - Step repetition
 - Material types
 - Thickness
 - Stock counter
 - Sheet position
 - Axis speed
 - Mm/inch selection

This information supplied by DELEM, more information please check www.delem.com



Sheet support system, all optional, need to be special book, cost supply.



QC11K-12x6000 NC, DAC-310 Controller



QC11K-12x2500 CNC, DAC-360 Controller



QC11K-12x4000 CNC, DAC-360 Controller



QC11K-12x6000 NC, DNC-61G CUT, CYBELEC

NO	Model	Strokes n/min	Back Gauge mm	Shearing Angle mm	Main Power KW	Dimension L×W×H
1	QC11K-6×2500	16-35	20-600	0.5° -2.5°	7.5	3150×1650×1700
2	QC11K-6×3200	14-35	20-600	0.5° -2.5°	7.5	3860×1810×1750
3	QC11K-6×4000	10-30	20-600	0.5° -2.5°	7.5	4630×2030×1940
4	QC11K-6×5000	10-30	20-800	0.5° -2.5°	11	5660×2050×1950
5	QC11K-6×6000	8-25	20-800	0.5° -2.5°	11	6680×2200×2500
6	QC11K-8×2500	14-30	20-600	0.5° -2.5°	11	3170×1700×1700
7	QC11K-8×3200	12-30	20-600	0.5° -2.5°	11	3870×1810×1780
8	QC11K-8×4000	10-25	20-600	0.5° -2.5°	11	4680×1900×1860
9	QC11K-8×5000	10-25	20-800	0.5° -2.5°	15	5680×2250×2200
10	QC11K-8×6000	8-20	20-800	0.5° -2.5°	15	6800×2350×2700
11	QC11K-12×2500	10-25	20-800	0.5° -2.5°	15	3270×1730×1800
12	QC11K-12×3200	9-25	20-800	0.5° -2.5°	15	3990×2250×2200
13	QC11K-12×4000	6-20	20-800	0.5° -2.5°	15	4720×2490×2500
14	QC11K-12×5000	7-20	20-1000	0.5° -2.5°	22	5720×2600×2800
15	QC11K-12×6000	6-20	20-1000	0.5° -2.5°	30	6720×2500×2550
16	QC11K-12×7000	6-20	20-1000	0.5° -2.5°	37	7800×2600×3200
17	QC11K-12×8000	6-20	20-1000	0.5° -2.5°	45	9100×2800×3400
18	QC11K-12×10000	4-18	20-1000	0.5° -2.5°	55	11100×3200×3900
19	QC11K-12×12000	4-18	20-1000	0.5° -2°	2×37	13200×3950×4800
20	QC11K-16×2500	9-20	20-800	0.5° -2.5°	22	3320×2100×2200
21	QC11K-16×3200	8-20	20-800	0.5° -2.5°	22	3900×1960×2300
22	QC11K-16×4000	8-15	20-800	0.5° -2.5°	22	4760×1900×2560
23	QC11K-16×5000	7-15	20-1000	0.5° -2.5°	30	5760×2200×2750
24	QC11K-16×6000	6-15	20-1000	0.5° -2.5°	37	6780×2450×3070
25	QC11K-16×8000	5-15	20-1000	0.5° -2.5°	55	9120×3000×3800
26	QC11K-16×10000	4-15	20-1000	0.5° -2.5°	2×37	11200×3400×4000
27	QC11K-16×12000	3-12	20-1000	0.5° -2°	2×45	13300×4300×5800
28	QC11K-20×2500	7-20	20-1000	0.5° -3°	30	3300×1900×2510
29	QC11K-20×3200	6-20	20-1000	0.5° -3°	30	4000×2000×2650
30	QC11K-20×4000	5-15	20-1000	0.5° -3°	30	4800×2150×2940
31	QC11K-20×5000	4-15	20-1000	0.5° -3°	55	5860×2400×3150
32	QC11K-20×6000	4-15	20-1000	1.5° -3°	55	6100×2650×3375
33	QC11K-20×8000	4-15	20-1000	1.5° -2.5°	2×37	9120×3400×3800
34	QC11K-20×10000	4-14	20-1000	1.5° -2.5°	2×45	11200×4300×5800
35	QC11K-20×12000	3-12	20-1000	1.5° -2.5°	2×55	13380×4500×6100
36	QC11K-25×2500	6-15	20-1000	1.5° -3.5°	37	3300×2000×2650
37	QC11K-25×3200	5-15	20-1000	1.5° -3.5°	37	3970×2100×2865
38	QC11K-25×4000	4-12	20-1000	1.5° -3.5°	45	4780×2500×3150
39	QC11K-25×5000	4-12	20-1000	1.5° -3.5°	55	6100×2880×3550
40	QC11K-25×6000	3-12	20-1000	2° -3°	55	7200×3000×3850
41	QC11K-25×8000	3-12	20-1000	1.5° -3°	2×37	9300×3500×4300

42	QC11K-32×2500	4-12	20-1000	2° -3.5°	55	3500×2300×3200
43	QC11K-32×3200	4-12	20-1000	2° -3.5°	55	4380×2600×3450
44	QC11K-32×4000	3-12	20-1000	2° -3.5°	55	5300×3000×3600
45	QC11K-32×6000	3-12	20-1000	2° -3°	2×37	7300×3800×4200
46	QC11K-40×2500	4-10	20-1000	2° -4°	55	3900×2550×3500
47	QC11K-40×3200	3-10	20-1000	2° -4°	55	4600×2900×3750
48	QC11K-40×4000	3-10	20-1000	2° -3.5°	2×45	5380×3300×4000
49	QC11K-50×2500	3-10	20-1000	2° -4°	2×55	4000×3300×4200
50	QC11K-50×3200	3-10	20-1000	2° -4°	3×90	4700×3600×4500
51	QC11K-60×3200	2-8	20-1000	2° -4°	4×90	4900×3800×4900

公司简介 Company Introduction



南通东海机械有限公司（原海安机械厂）始建于1958年，位于江苏省南通市海安经济开发区，拥有“国家火炬计划”企业和高新技术企业称号。公司主要生产“挂杆”系列冲床、折弯机、卷板机等产品。产品远销全球100多个国家和地区。2008年通过ISO9001国际质量管理体系认证，2010年通过ISO14001环境管理体系认证。公司拥有先进的生产设备和技术人才，为客户提供优质的产品和服务。公司秉承“诚信、创新、务实、共赢”的经营理念，致力于为客户提供高品质的产品和服务。公司主要产品有：冲床、折弯机、卷板机、剪板机、刨床、铣床、车床、磨床、钻床、镗床、加工中心、数控机床、工业机器人、自动化生产线等。公司拥有完善的质量管理体系和售后服务体系，为客户提供全方位的技术支持和售后服务。公司欢迎广大客户前来咨询和订购。

Nantong Donghai

Nantong Donghai Machine Tool Co., Ltd. is a well-known name in the field of machine tool. Established in the year of 1958, we engaged in designing and making series of shearing machine, press brake and rolling machine in the brand of "YONGFA". Our factory is located in the most famous machinery base—LIBAO, Nantong City, Jiangsu Province, which is about 8 hours' express way by car from Shanghai.

Our factory is equipped with computerized heavy-duty machinery and equipment capable of mass production machinery in accordance international standards. With a view to catering to the increasing market requirements, the management plans to expand the production facilities.

We take pride to our complete enterprise management personnel and a product design team with skilled technicians and innovators. The endeavor to offer customer products of international standards, our research and development department is involved in product development and innovations to meet the expectations of our clients. We always cooperate with some technical colleges or institutes to employ the technology. All of your special requirements will be satisfied there.

We have been qualified for ISO9001 for shearing machine, press brake and rolling machine in 2008, and we have awarded the ISO14001 certificate in 2010.

Our mission is to continue to deliver excellent products, strive for continuous improvement and further increase our presence in the global markets.

Welcome you to visit our factory.



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